

PLAN C.A.O. CATIA

NOTES

- 1) ALL WELDS PER ITEM 2, COL. AB, FIG. F1 CL. III.
- 2) CLEAN ALL AREAS SCORCHED BY WELDING, WARRID DURING SHIPPING OR ERECTION PER ITEM 3, TYPE 6 OR 3, WITH HARD BACKED OPEN GRIT ABRASIVE TO PRODUCE A .001 DEEP SURFACE PROFILE & TOUCH UP AS DESIGNED.
- 3) DO NOT WELD BOLTS HOLDING REMOVABLE PANEL.
- 4) CEMENT GASKET PT. 6 TO TOP FLG. OF PLENUM PANEL (USING PT. 16) BEFORE INSTALLATION OF TRANSITION TO PLENUM.

DETAIL B-7 (J-5)

SECTION B-11 (I-10)
TYP. 12 PLACES

DETAIL B-3 (C-5, G-5)

H-14

HIGH FREQUENCY SILENCER
APPROX. WEIGHT 10,000 LBS
SILENCIEUX HAUTE FREQUENCE
POIDS APPROX. 4536 KG

LOW FREQUENCY SILENCER
APPROX. WEIGHT 23,500 LBS
SILENCIEUX BASSE FREQUENCE
POIDS APPROX. 10659 KG

DUCT TRANSITION
APPROX. WEIGHT 11,500 LBS
GAINE DE TRANSITION
POIDS APPROX. 5215 KG

EACH END ONLY ON FWD. FLG.
DE CHAQUE COTES DE LA FACE
AVANT SCELLEMENT
SEAL ETANCHE

PLENUM & PANEL ASSY
APPROX. WEIGHT 2200 LBS
Panneau EXTENSION
POIDS APPROX. 1000 KG

91-017606

G01 APPROX. TOTAL WT. 49,000 LBS
WITH ITEM 4 & 5
POIDS TOTAL ENVIRON 22225 KG
APPLIQUEZ ITEM 4 & 5

G02 WITHOUT HIGH FREQ. SILR PT. 1 OTHERWISE SAME AS G01
APPROX. TOTAL WT. 39,000 LBS - WITH ITEM 4 & 5
SANS SILENCIEUX HAUTE FREQ. REP. 1 AUTREMENT, COMME G01
POIDS TOTAL ENVIRON 17690 KG
APPLIQUEZ ITEM 4 & 5

.94-.96 DIA. - 50 HOLES TOTAL
Ø24-24.5 50 TROUS AU TOTAL
Ø 1.5 Ø

42.5 REF

14 ESP. DE 300 TOTAL 4200

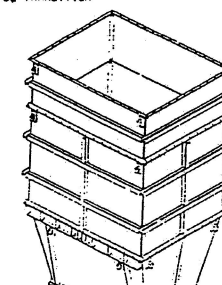
4115 REF INT. CORNIERES
4115 BET-ANGLES REF

3200 REF INT. CORNIERES
3200 BET-ANGLES REF

11 ESP. DE 300 TOTAL 3300

VIEW H-14
VUE H-14

BOTH SIDES OF TRANSITION
DES 2 COTES DE LA GAINE DE TRANSITION
SEAL ETANCHE



VUE 150

1	WELD	PER-AL-1621
2	WELD	PER-AL-1621
3	CLEAN	PER-AL-1621
4	WELD	PER-AL-1621
5	WELD	PER-AL-1621
6	WELD	PER-AL-1621
7	WELD	PER-AL-1621
8	WELD	PER-AL-1621
9	WELD	PER-AL-1621
10	WELD	PER-AL-1621
11	WELD	PER-AL-1621
12	WELD	PER-AL-1621
13	WELD	PER-AL-1621
14	WELD	PER-AL-1621
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18	WELD	PER-AL-1621
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44	WELD	PER-AL-1621
45	WELD	PER-AL-1621
46	WELD	PER-AL-1621
47	WELD	PER-AL-1621
48	WELD	PER-AL-1621
49	WELD	PER-AL-1621
50	WELD	PER-AL-1621

GAINE ECHAPPEMENT
EXHAUST SYSTEM ARR.

EUROPEAN GAS TURBINES SA

91-017606